



# Geon™ Vinyl Flexible FC700

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose		
Uses	• General Purpose		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.40	1.40	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	1500 psi	10.3 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	370 %	370 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness <sup>3</sup> (Shore A)	70	70	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-38.0 °F	-38.9 °C	ASTM D746

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	340 to 350 °F	171 to 177 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 370 °F	182 to 188 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> 20 in/min (510 mm/min)

<sup>3</sup> Inst. Hardness +/- 5 units.

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